



ARCOBALENO®

INSTALLATION & START UP

MODEL AEX20

ALARMS	CAUSE	SOLUTION
CODE 03	Alarm occurs to prevent dry extrusion and prevent machine damage that is not covered under warranty.	<ul style="list-style-type: none"> • <u>Remove the die from the machine immediately</u> and soak in water. • Remove all ingredients from the machine. • Reassemble with a clean pasta die and start a new batch. • After cleaning and reassembling the machine, unplug the machine for 1 minute. • Plug machine in and verify the recipe. <p>The base recipe for AEX20 is 2,500g Semolina flour and 750-825g water. (This recipe is 30-33% hydration.) Running less than 30% hydration will result in CODE 03.</p> <p>If you have any questions, please contact Arcobaleno at 717-394-1402.</p>

Tools needed to remove pasta die:

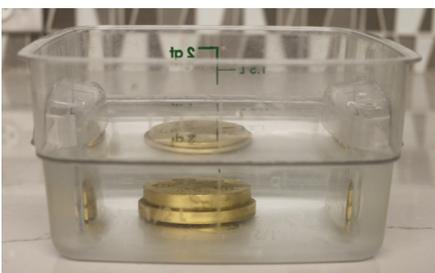
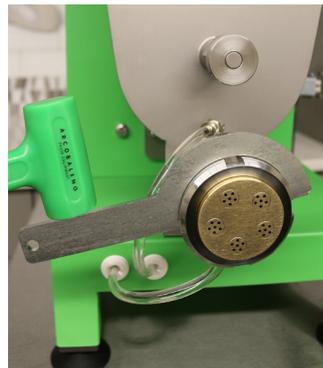
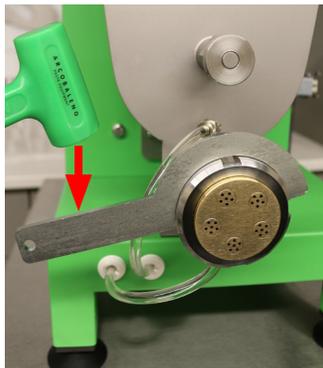
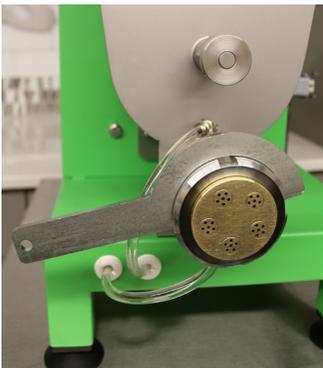


- spanner/die wrench



- hammer

While holding the die wrench firmly, tap the arm of the die wrench with the hammer as shown. Use care when using the hammer to avoid damage to the user or the machine.



Pasta die must be removed immediately and soaked in water!