



## TECHNICAL DESCRIPTION & OPERATION MODEL AEX18

### DRY EXTRUSION

If EXTRUDE is pressed instead of MIX or pasta does not extrude within 15 seconds:

- **STOP MACHINE IMMEDIATELY. Remove the die from the machine.** Soak die in water. Dry flour will clog the die and may cause damage. Failure to remove will void warranty.
- Remove all ingredients from the machine. Empty the machine completely.
- After cleaning the machine, reassemble, reinstall a clean pasta die and start a new batch.
- Verify the recipe.  
The base recipe for AEX18 is 2,000g Semolina flour and 600-660g water. (This recipe is 30-33% hydration.)
- Ensure the unit is set to MIX mode before turning machine on.

If you have any questions, please contact Arcobaleno at 717-394-1402.

### Tools needed to remove pasta die:

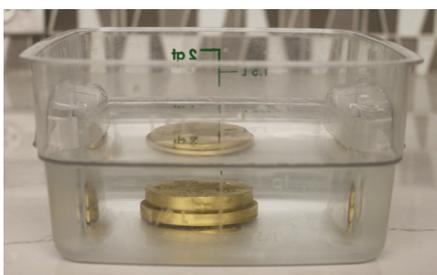


- spanner/die wrench



- hammer

While holding the die wrench firmly, tap the arm of the die wrench with the hammer as shown. Use care when using the hammer to avoid damage to the user or the machine.



**Pasta die must be removed immediately** and soaked in water!