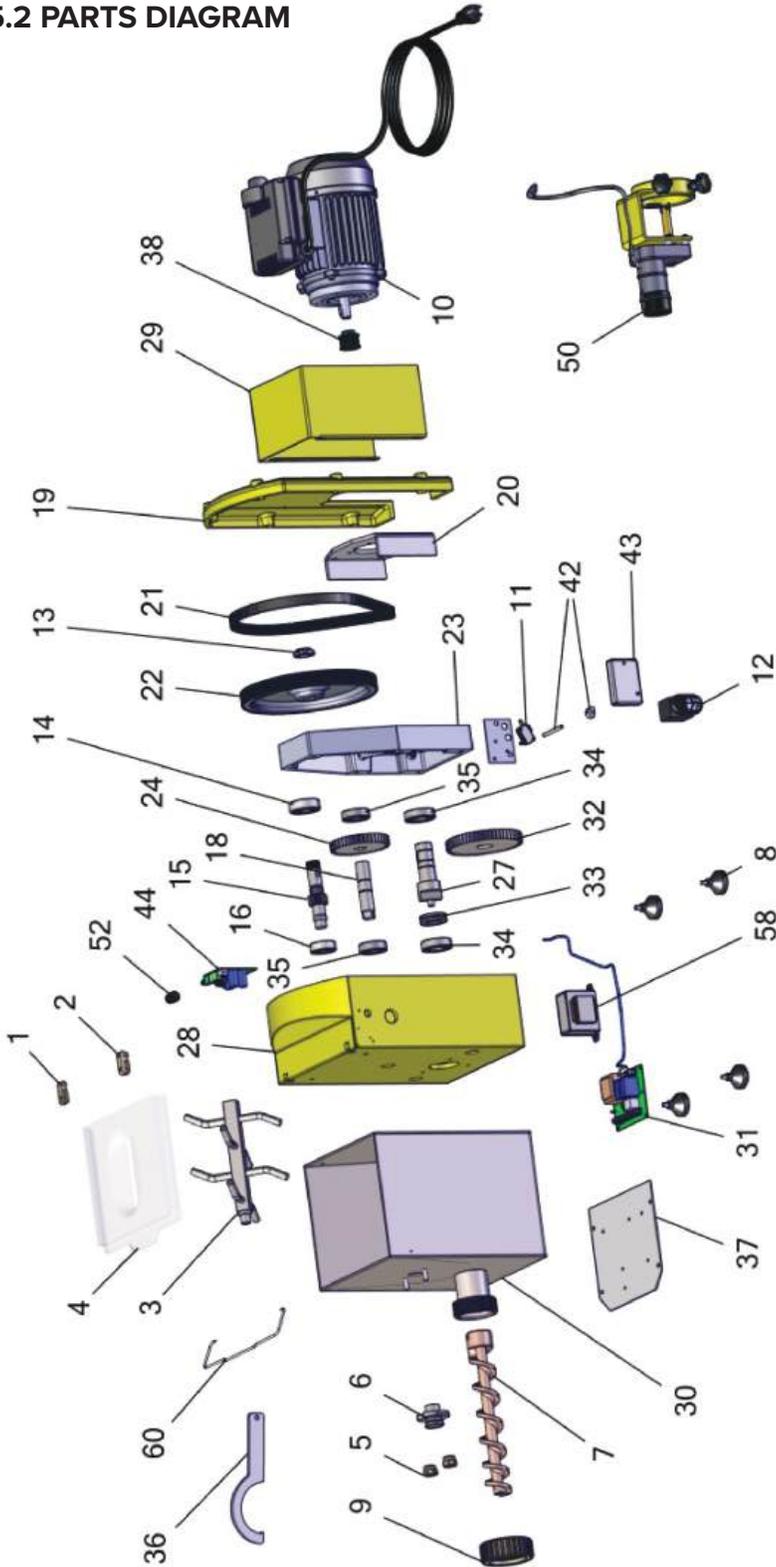




PARTS & ELECTRICAL DIAGRAM
MODEL AEX18

5.2 PARTS DIAGRAM



| Item No. | Part No. | Description |
|----------|----------|--|
| 24 | ACO1329 | MIXER GEAR |
| 27 | ACO6983 | MALE AUGER SHAFT |
| 28 | ACO9102 | HOUSING |
| 29 | ACO10288 | MOTOR COVER |
| 30 | ACO1336 | TANK |
| 31 | ACO9104 | MAIN ELECTRIC BOARD |
| 32 | ACO1340 | AUGER GEAR |
| 33 | ACO1319 | THRUST BEARING |
| 34 | ASL0202 | BEARING |
| 35 | ASL1799 | BEARING |
| 36 | ACO2048 | DIE WRENCH |
| 37 | ACO2046 | BOTTOM PLATE |
| 38 | ACO2050 | MOTOR PULLEY |
| 42 | ACO5592 | SAFETY SWITCH CAM, SHAFT, AND SET SCREW |
| 43 | ACO5593 | SAFETY SWITCH BOX |
| 44 | ACO5594 | ELECTRONIC CUTTING KNIFE CARD |
| 50 | ACO6058 | ELECTRONIC CUTTING KNIFE COMPLETE ASSEMBLY |
| 52 | ACO5733 | ECK SPEED CONTROL KNOB |
| 58 | ACO6606 | TRANSFORMER |
| 60 | F2110 | LID WIRE |

| Item No. | Part No. | Description |
|----------|----------|-------------------------|
| 1 | ACO1300 | HINGE AND SCREWS |
| 2 | ACO1301 | SAFETY HINGE AND SCREWS |
| 3 | ACO1302 | MIXING ARM |
| 4 | ACO1303 | LID |
| 5 | ACO1304 | KNOB |
| 6 | ACO1305 | HAND WHEEL |
| 7 | ACO6981 | AUGER |
| 8 | ACO1307 | RUBBER FOOT |
| 9 | ACO1308 | DIE RING |
| 10 | ACO1996 | MOTOR ASSEMBLY |
| 11 | ASL0885 | SAFETY MICROSWITCH |
| 12 | ASA1052 | ON/OFF SWITCH |
| 13 | ACO1316 | LOCKING RING |
| 14 | ASL3125 | BEARING |
| 15 | ACO1318 | PINION DRIVE SHAFT |
| 16 | ASL0131 | BEARING |
| 18 | ACO1323 | MIXER SHAFT |
| 19 | ACO1324 | PANEL |
| 20 | ACO1325 | MOTOR SUPPORT |
| 21 | ACO1326 | PULLEY BELT |
| 22 | ACO1327 | PULLEY |
| 23 | ACO1328 | BEARING COVER |

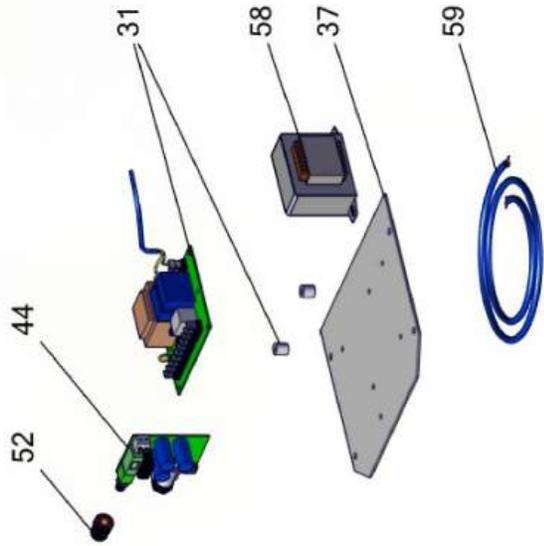


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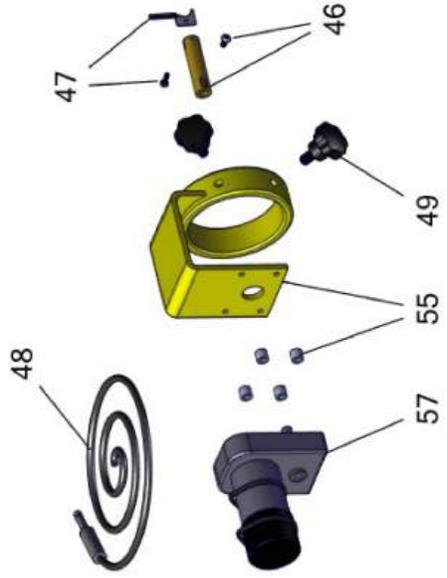
PARTS & ELECTRICAL DIAGRAM

MODEL AEX18

Electronic Components



Electronic Cutting Knife Assembly



| Item No. | Part No. | Description |
|----------|----------|---------------------------------|
| 52 | ACO5733 | ECK SPEED CONTROL KNOB |
| 55 | ACO10646 | CUTTING KNIFE FRAME AND SPACERS |
| 57 | ACO9038 | CUTTING KNIFE MOTOR |
| 58 | ACO6606 | KNIFE TRANSFORMER AND FASTENERS |
| 59 | A18AWG4 | MAIN POWER WIRE HARNESS (BLUE) |

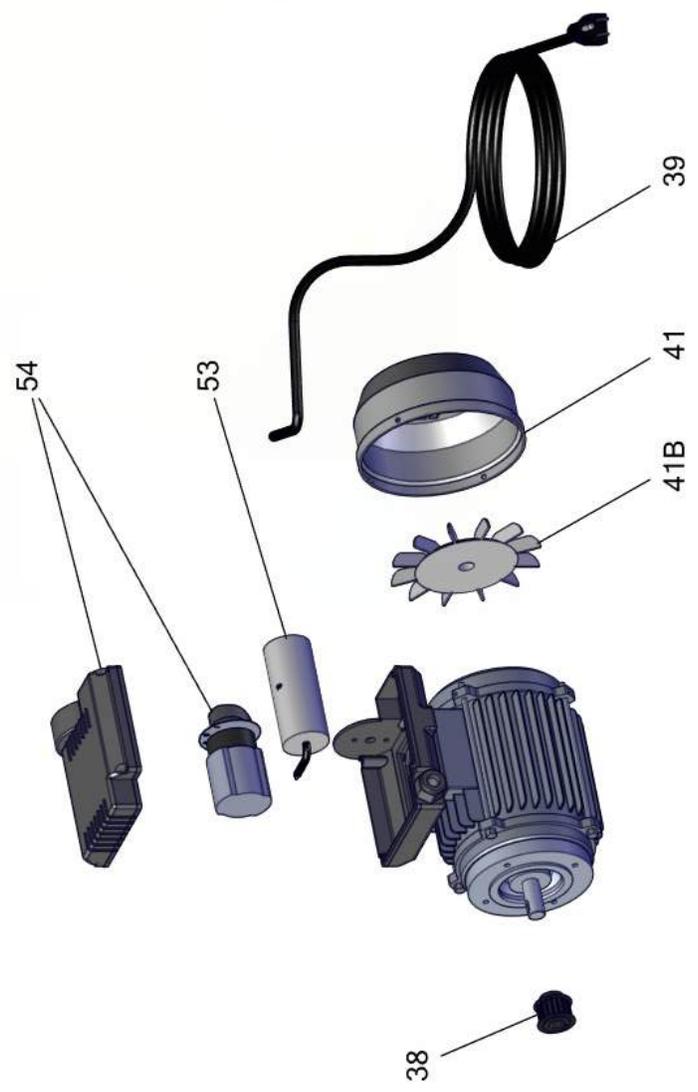
| Item No. | Part No. | Description |
|----------|----------|---|
| 31 | ACO9104 | MAIN ELECTRIC BOARD AND SPACERS |
| 37 | ACO2046 | BOTTOM PLATE |
| 44 | ACO5594 | ELECTRONIC CUTTING KNIFE CARD AND FASTENERS |
| 46 | ACO3801 | KNIFE SHAFT AND SCREW |
| 47 | ACO1790 | KNIFE BLADE AND SCREW |
| 48 | ACO10190 | KNIFE CORD AND PLUG |
| 49 | ACO5311 | CUTTING KNIFE KNOB |



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PARTS & ELECTRICAL DIAGRAM

MODEL AEX18



| Item No. | Part No. | Description |
|----------|----------|-----------------------|
| 53 | ACO7499 | CAPACITOR |
| 54 | ACO7605 | MOTOR SWITCH ASSEMBLY |

| Item No. | Part No. | Description |
|----------|----------|----------------------|
| 38 | ACO2050 | MOTOR PULLEY |
| 39 | ACO10710 | 110V PLUG WITH CABLE |
| 41 | ACO1335 | MOTOR FAN COVER |
| 41B | ACO1888 | MOTOR FAN |