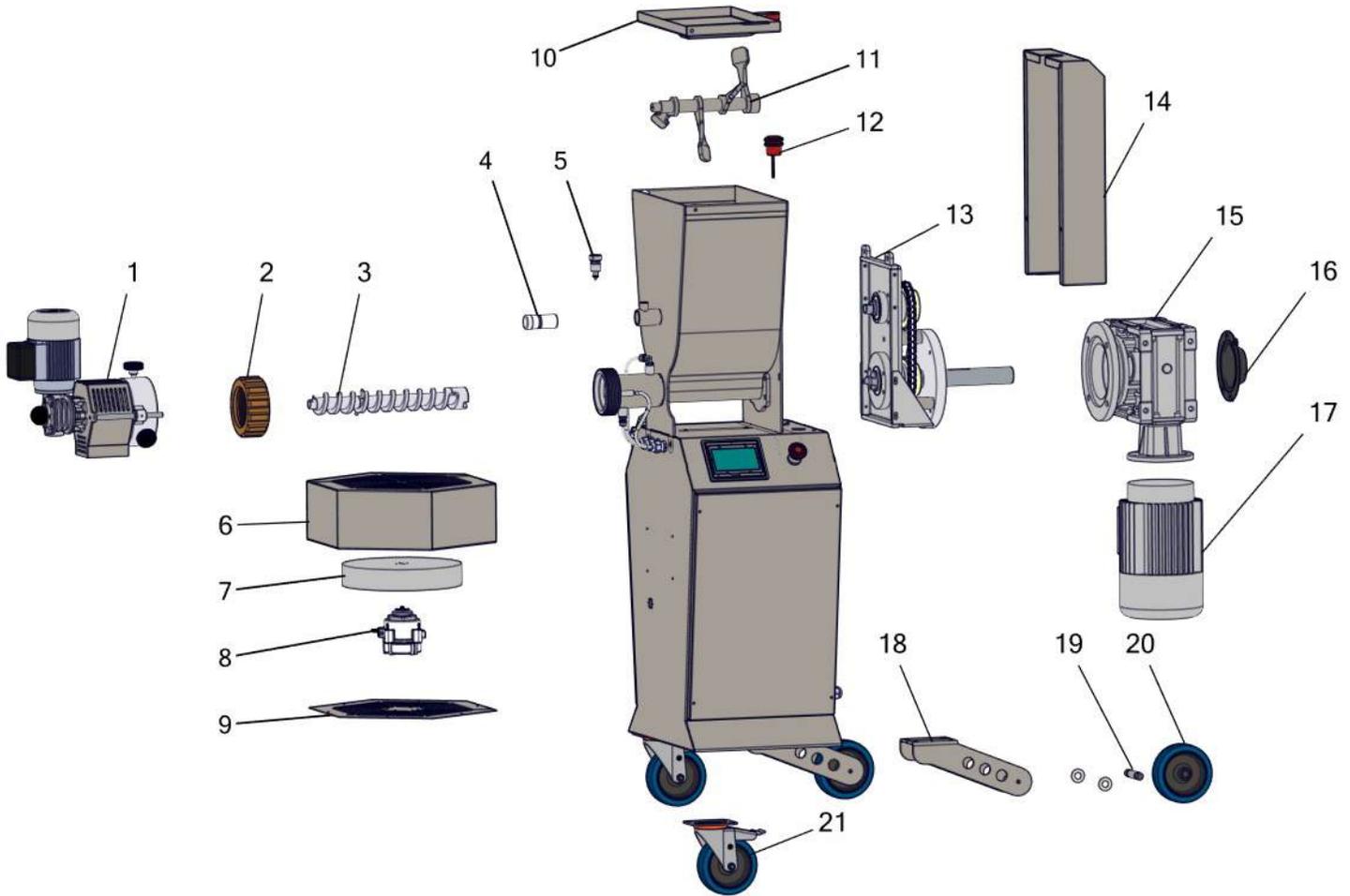




**SCRAPPING & DISPOSAL,
PARTS & ELECTRICAL DIAGRAMS
MODEL AEX50**

7.2 PARTS DIAGRAMS

TABLE 1 - REMOVABLE PARTS

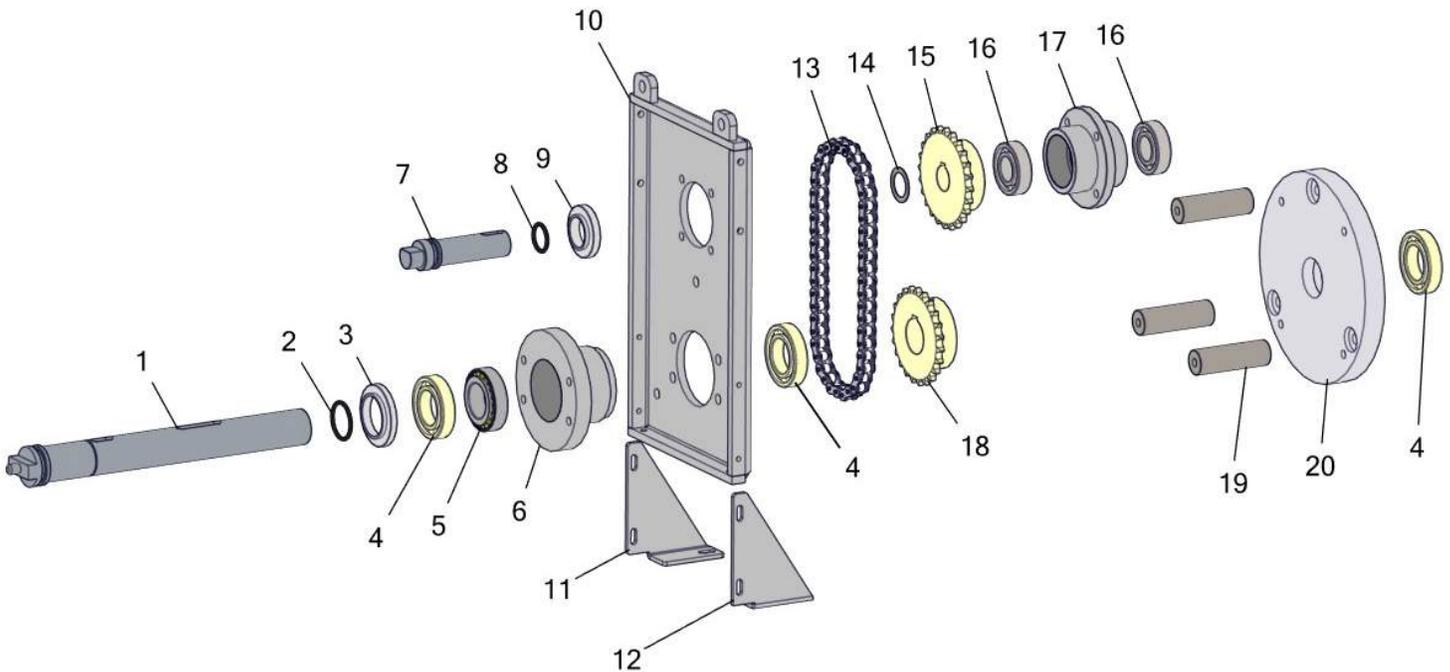


BOM ID	PART NO.	DESCRIPTION
1	APA18A00084	CUTTER ASSEMBLY
2	APA05M00064	DIE RING
3	APA18A00094	AUGER
4	APA18M00073	MIXING ARM BUSHING
5	APA18A00072	MIXER PLUG ASSEMBLY
6	APA18C00063	FAN CASING TOP
7	ACYAT000101	FAN BLADE
8	ACYAT000178	FAN MOTOR
9	APA18C00062	FAN CASING BOTTOM
10	APA18C00023	LID WITH TOP MAGNET
11	APA18A00012	MIXING ARM

BOM ID	PART NO.	DESCRIPTION
12	ACYEL000029	LID SAFETY MAGNET
13	APA18A00075	DRIVE TRAIN ASSEMBLY
14	APA18C00010	REAR COVER
15	ACARI000101	GEARBOX
16	ACAXX000224	MOTOR CAP COVER
17	ACYAT000140	MOTOR
18	APA23A00016	WHEEL BRACKETS WITH SPACERS
19	APA18M00125	WHEEL PIN
20	ACARU000028	WHEEL
21	ACARU000029	SINGLE WHEEL ASSEMBLY



TABLE 2 - DRIVE TRAIN

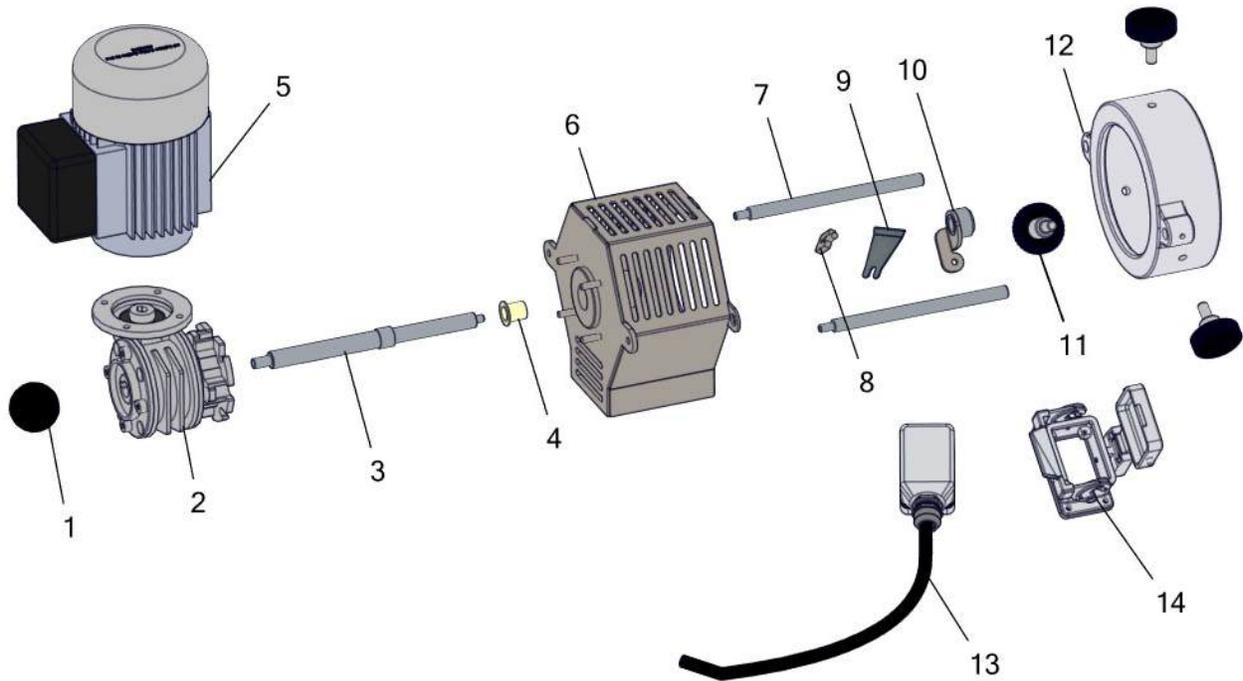


BOM ID	PART NO.	DESCRIPTION
1	APA18M00077	AUGER SHAFT
2	ACAOR000031	AUGER O RING
3	APA18M00057	AUGER SHAFT SEAL
4	ACACU000011	BEARING
5	ACACU000038	AUGER THRUST BEARING
6	APA18M00078	AUGER BEARING HOUSING
7	APA18M00051	MIXER SHAFT
8	ACAOR000030	MIXER O-RING
9	APA18M00052	MIXER SHAFT SEAL
10	APA18A00090	HOUSING PLATE
11	APA18C00050	BRACKET LEFT

BOM ID	PART NO.	DESCRIPTION
12	APA18C00049	BRACKET RIGHT
13	APA18X00124	CHAIN
14	APA18C00053	MIXER SPACER
15	ACAPG000006	MIXER SPROCKET
16	ACACU000005	MIXER BEARING
17	APA18M00080	MIXER BEARING HOUSING
18	APA18M00058	AUGER SPROCKET
19	APA18M00080	SPACER PIN
20	APA18M00079	AUGER SHAFT FLANGE



TABLE 3 - CUTTING KNIFE



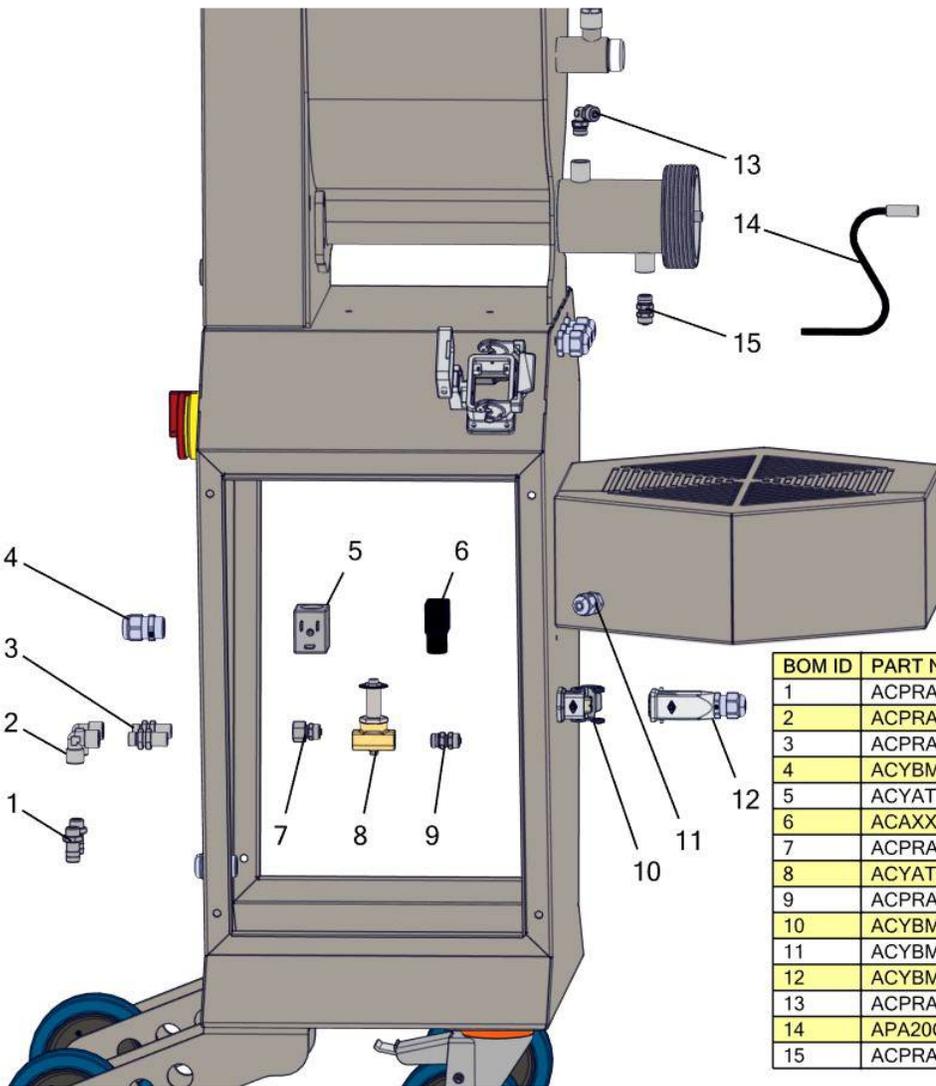
BOM ID	PART NO.	DESCRIPTION
1	ACAEL000027	BALL HANDLE
2	ACARI000124	CUTTER GEARBOX
3	APA18M00019	CUTTER SHAFT
4	ACAXX000191	CUTTER SHAFT BUSHING
5	ACYAT000142	CUTTER MOTOR
6	APA18A00085	CUTTER GUARD
7	APA05M00039	CUTTER SPACER
8	APA05A00159	KNIFE BRACE
9	APA05C00157	KNIFE BLADE
10	APA18A00103	KNIFE BLADE HOLDER
11	ACAEL000019	CUTTER KNOB
12	APA05M00040	CUTTER RING
13	ASAN000522	CUTTER LATCH CONNECTOR (MALE)
14	ASAN000521	CUTTER LATCH CONNECTOR (FEMALE)



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**SCRAPPING & DISPOSAL,
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TABLE 4 - WATER AND ELECTRICAL CONNECTORS



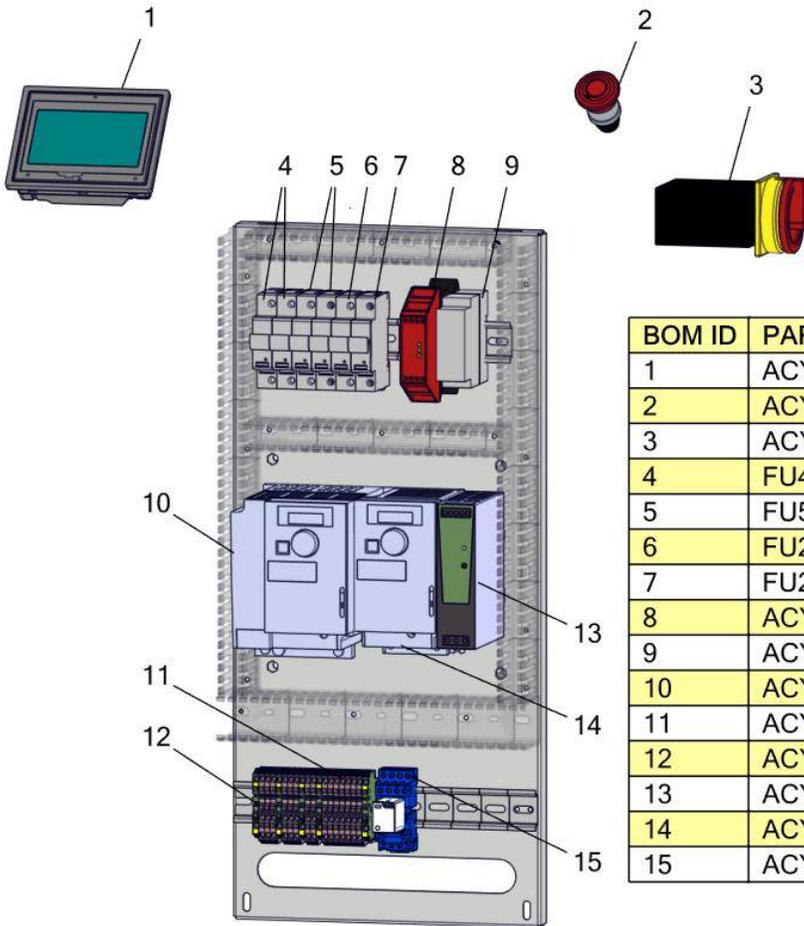
BOM ID	PART NO.	DESCRIPTION
1	ACPRA000060	BARBED WATER FITTING
2	ACPRA000012	WATER ELBOW FITTING
3	ACPRA000055	MOUNTED WATER FITTING
4	ACYBM000031	STRAIN RELIEF PG13.5
5	ACYAT000105	PLUG 24 VDC
6	ACAXX000061	SQUARE CLAMP
7	ACPRA000052	WATER TUBE TO BSP ADAPTOR (FEMALE)
8	ACYAT000083	SOLENOID VALVE
9	ACPRA000028	WATER TUBE TO BSP ADAPTOR (MALE)
10	ACYBM000077	FAN LATCH CONNECTOR (FEMALE)
11	ACYBM000057	STRAIN RELIEF PG9
12	ACYBM000061	FAN LATCH CONNECTOR (MALE)
13	ACPRA000027	TOP WATER HOSE FITTING
14	APA20C00012	TEMPERATURE PROBE
15	ACPRA000028	BOTTOM WATER HOSE FITTING



SCRAPPING & DISPOSAL, PARTS & ELECTRICAL DIAGRAMS

MODEL AEX50

TABLE 5 - ELECTRICAL PARTS



BOM ID	PART NO.	DESCRIPTION
1	ACYEL000202	TOUCH SCREEN
2	ACYPS000015	E-STOP BUTTON
3	ACYET000195 (SE10)	MAIN DISCONNECT SWITCH
4	FU40 (10 AMP)	MAIN VFD FUSES
5	FU50 (2 AMP)	CUTTER VFD FUSES
6	FU21 (4 AMP)	DC POWER SUPPLY FUSE
7	FU20 (2 AMP)	DC POWER VOLTAGE FUSE
8	ACYEL000179 (KS 61)	SAFETY RELAY
9	ACYEL000218 (EL70)	TEMPERATURE MODULE
10	ACYEL000230 (IN 40)	MAIN VFD
11	ACYET000072	TERMINAL BLOCK
12	ACYET000157	TERMINAL BLOCK GROUND
13	ACYEL000211 (AL20)	DC POWER SUPPLY
14	ACYEL000222 (IN50)	CUTTER VFD
15	ACYET000185 (KA 20)	FAN RELAY