



ARCOBALENO®
PASTA MACHINES

CODE 3 WARNING ON TOUCHSCREEN STOP AND FOLLOW INSTRUCTIONS MODEL AEX20

ALARMS	CAUSE	SOLUTION
CODE 03	Alarm occurs to prevent dry extrusion and prevent machine damage that is not covered under warranty.	• <u>Remove the die from the machine immediately</u> and soak in water. • Remove all ingredients and clean machine. • Unplug the machine for 1 minute. • After 1 minute, plug machine in. • Reassemble with a clean pasta die. • **Make sure all parts are clean before reassembly. • Start a new batch. The base recipe for AEX20 is 2,500g Semolina flour and 750-825g water. (This recipe is 30-33% hydration.) Running less than 30% hydration will result in CODE 03. If you have any questions, please contact Arcobaleno at 717-394-1402.

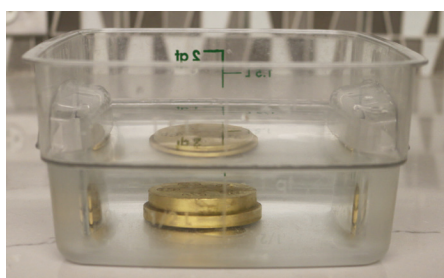
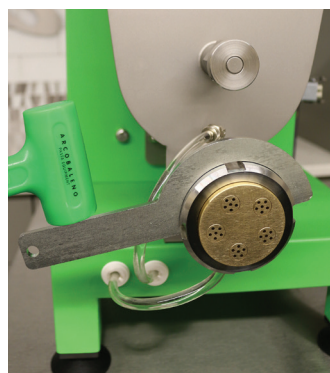
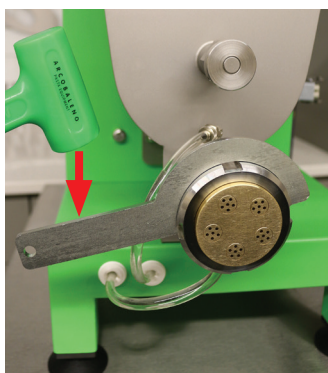
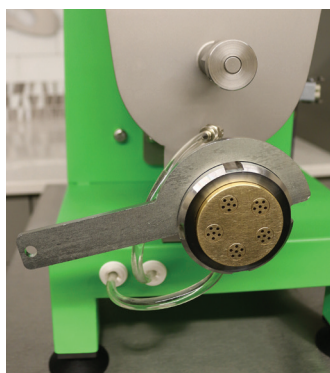
Tools needed to remove pasta die:



- spanner/die wrench

- hammer

While holding the die wrench firmly, tap the arm of the die wrench with the hammer as shown. Use care when using the hammer to avoid damage to the user or the machine.



CODE 3 ALARM

Stop and remove die immediately and soak in water. Pasta die must be removed immediately and soaked in water!